



Manufactured from pipe pressure class E to AS 1477

| OD | NOMINAL BORE | WALL THICKNESS MINIMUM | RADIUS |
|-------------|--------------|------------------------|--------|
| 121.9 ± 0.6 | 100mm | 9.2mm | 350 |
| 177.3 ± 0.9 | 150mm | 13.4mm | 500 |

Note:

1. These bends are to be used in isolation only and not between two cast iron fittings.
2. Approval is only for Solo Plastics Ltd. products marked SPL MW-18.
3. The anchor block shall extend for the full length of the bend and not encase more than 180°.
4. For uPVC Tee, Coupling and End caps see MW-24.

DETAIL:



**POST FORMED uPVC WATERMAIN BENDS
100mm AND 150mm**

**Design and Material Standards
MANUKAU WATER LIMITED**

DETAIL NO:
MW-18

UPDATED:
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